

<b>Application</b>	<input checked="" type="checkbox"/> Service Policy Information <input type="checkbox"/> Warranty Policy Information <input type="checkbox"/> Training <input type="checkbox"/> Others		
<b>Circulation</b>	Dealer / DB	<b>Concerned Region</b>	All India
<b>Issued Date</b>	May 8, 2012	<b>Ref. No.</b>	HMI/CCS/SP/12/12
<b>SUBJECT</b>	Revised Bodyshop Labour Schedule w.e.f 08 May 2012		

### Urgent

**All Dir. Principal/ Service Manager**

In the past one year there has been a substantial increase in bodyshop operating costs due to various factors like increase in cost of consumables, minimum wage revision, rentals etc. On basis of these factors & our subsequent review of market conditions, we are pleased to inform you about the upward revision of labour charge schedule for Body Repair Jobs for all our models with effect from 8<sup>th</sup> May 2012.

#### **Paid Bodypaint Labour Rates**

The attached schedule covers all reported Bodypaint jobs and the rates are maximum applicable charges for the specified job for the specified city and are exclusive of service tax, works contract tax or any other applicable tax, if any. Charges for Denting/Pulling/Repair of Body Parts are extra & should be calculated as per extent of damage.

#### **Classification of cities:**

Group	Revised Categorization
I	Delhi & NCR (Faridabad, Ghaziabad, Gurgaon, Noida), Mumbai, Navi Mumbai, Thane and Bangalore
II	Ahmedabad, Chennai, Chandigarh, Mohali, Panchkula, Hyderabad, Kolkata, Ludhiana, Pune, Cochin, Surat, Coimbatore, Jaipur
III	All cities other than those mentioned above in Group I and Group II Cities

Increase in bodyshop labour revenue will help Dealers to improve their profitability, thus part of the increased profits should be invested in the upgradation of Bodyshop facility & procurement of latest Bodyshop Tools & Equipment as per HMI approved list.

Kindly arrange to bring the above to the notice of all concerned. For any further assistance regarding labour rates, please get in touch with your concerned RPSM/APSM at our regional office.

Regards,



**Joseph Alexis**  
Sr. General Manager  
Customer Care Service



**J Y Jung**  
Senior General Manager  
Customer Care Service

**Encl:** Revised Bodypaint Labour & Removal & Refitment Schedule w e f 8<sup>th</sup> May 2012

# LABOUR CHARGES - BODYPAINT JOBS

Applicable for Group I Cities

SI No	OP Codes	DESCRIPTION	EON		Santro / i10		Getz/i20		Accent / Verna		New Verna (RB)		Elantra	Tucson	Sonata (EF/NF)	Sonata (YF)	Santa Fe/ Terracan	
			PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	
1	BPHOO01F	Hood	3355	2920	4190	3685	4650	4020	5100	4305	4730	4125	5720	6285	6970	6930	7250	
2	BPFE02F	Fendor - Each	2395	2080	2660	2320	2890	2550	3175	2715	3175	2715	3740	4020	4305	4950	5385	
3	BPFRD03F	Door	Front	3910	3400	3910	3400	4190	3685	4650	3910	4650	3910	5155	5780	6175	7150	6630
	BPRRD03F		Rear	3055	2655	3910	3400	4190	3685	4650	3910	4650	3910	5155	5780	6175	6325	6630
4	BPDDO04F	Dicky Door	3835	3340	3910	3400	4190	3685	4650	3910	4400	3740	5155	5780	6175	6175	6630	
5	BPROT05F	Body Panel	Rr Outer	2780	2380	2780	2380	3060	2660	3570	3060	3570	3060	3965	4650	4875	5060	5270
	BPCOT05F		Ctr Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	3685
	BPSOT05F		Side Sill Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	1870	NA	NA	2660
	BPFOT05F		Frt outer	1925	1700	1925	1700	2150	1870	3570	3060	3570	3060	3965	4360	4875	5060	3850
6	BPROO06F	Roof	4190	3685	4190	3685	4650	4020	4985	4650	5665	4815	5665	6400	6745	7460	9120	
7	BPCTP07F	Cowl Top	2095	1870	2095	1870	2320	2040	2660	2210	2660	2210	2890	2660	3285	3410	2660	
8	BPAPR08F	Apron	2380	2095	2380	2095	2550	2150	2835	2380	2835	2380	3120	3230	3400	3535	3850	
9	BPFWL09F	Fire Wall (Panel Dash)	1925	1700	1925	1700	2040	1815	2380	2040	2380	2040	2605	NA	3175	3300	NA	
10	BPFFL10F	Floor	Front Floor	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	3570	
11	BPMFL11F		Middle	3285	2890	3285	2890	3685	3175	2380	2040	2380	2040	2605	3005	3285	3410	1985
12	BPRFL12F		Rear							1815	1530	1815	1530	1985	2550	2550	2650	3570
13	BPBPR13F	Bumper	3795	3060	3455	3060	3795	3230	4250	3685	5445	4630	4820	5045	5550	7150	6630	
14	BPSPR14F	Spoiler	NA	NA	1985	1755	2095	1870	2320	2040	NA	NA	2660	2660	NA	NA	3910	
22	BPSVM22F	Side View Mirror	680	585	680	585	680	585	680	585	680	585	680	735	680	735	735	
23	BPCOM23S	Complete	Same Colour	35410	30815	35410	30815	38975	33935	45605	38750	45605	38780	52175	55460	59430	66560	79255
	BPCOM23D	Body	Different Colour	38975	33875	38975	33875	42490	36995	49570	42090	49570	42090	57505	61300	65375	73215	85885

Applicable for Group I Cities - Delhi NCR (Faridabad, Ghaziabad, Gurgaon, Noida), Mumbai & Navi Mumbai, Thane, Bangalore

Quantity Discount Structure for All Models				
Final Estimate of Painting charges	< Rs. 7.5 k	Rs. (7.5k~ 15k)	Rs. (15k~ 22.5k)	> Rs. 22.5 k
Discount applicable	Nil	5%	7.50%	10%
Note : No discount in case of complete Body Paint Job				



## LABOUR CHARGES - BODYPAIN T JOBS

Applicable for Group II Cities

SI No	OP Codes	DESCRIPTION	EON		Santro / i10		Getz/i20		Accent / Verna		New Verna (RB)		Elantra	Tucson	Sonata (EF/NF)	Sonata (YF)	Santa Fe / Terracan		
			PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat
1	BPHOO01F	Hood	3155	2780	3965	3455	4360	3795	4820	4080	4465	3895	5385	5950	6575	6535	6855		
2	BPFEN02F	Fendor - Each	2250	1980	2490	2210	2715	2380	3005	2550	3005	2550	3515	3795	4080	4690	5100		
3	BPFRO03F BPRRD03F	Door	Front	3685	3230	3685	3230	3965	3455	4360	3685	4360	3685	4875	5440	5835	6755	6230	
			Rear	2870	2530	3685	3230	3965	3455	4360	3685	4360	3685	4875	5440	5835	5980	6230	
4	BPDDO04F	Dicky Door	3605	3170	3685	3230	3965	3455	4360	3685	4160	3530	4875	5440	5835	5835	6230		
5	BPROT05F BPCOT05F BPSOT05F BPFOT05F	Body Panel	Rr Outer	2605	2265	2605	2265	2890	2490	3345	2890	3345	2890	3740	4360	4585	4765	4985	
			Ctr Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	3455
			Side Sill Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	1755	NA	NA	2490
			Frt outer	1815	1585	1815	1585	2040	1755	3345	2890	3345	2890	3740	4135	4585	4765	3625	
6	BPROO06F	Roof	3965	3455	3965	3455	4360	3795	4705	4360	5350	4550	5325	6060	6345	7020	8615		
7	BPCTP07F	Cowl Top	1985	1755	1985	1755	2210	1925	2490	2095	2490	2095	2715	2490	3120	3240	2490		
8	BPAPR08F	Apron	2265	1985	2265	1985	2380	2040	2660	2265	2660	2265	2950	3060	3230	3360	3625		
9	BPFWL09F	Fire Wall (Panel Dash)	1815	1585	1815	1585	1925	1700	2265	1925	2265	1925	2435	NA	3005	3125	NA		
10	BPFFL10F	Floor	Front Floor	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	3345		
11	BPMFL11F		Middle	3120	2715	3120	2715	3455	3005	2265	1925	2265	1925	2435	2835	3120	3240	1870	
12	BPRFL12F		Rear							1700	1420	1700	1420	1870	2380	2380	2475	3345	
13	BPBPR13F	Bumper	3570	3140	3285	2890	3570	3060	4020	3455	5150	4380	4530	4760	5215	6715	6230		
14	BPSPR14F	Spoiler	NA	NA	1865	1625	2095	1970	2180	1900	NA	NA	2500	2490	NA	NA	3685		
22	BPSVM22F	Side View Mirror	620	530	620	530	620	530	620	530	620	530	620	680	620	670	680		
23	BPCOM23S BPCOM23D	Complete Body	Same Colour	33425	29060	33425	29060	36770	32010	43000	36540	43000	36540	49230	52345	56085	62815	74780	
			Different Colour	36770	31950	36770	31950	40105	34900	46740	39710	46740	39710	54270	57840	61695	69095	81010	

Applicable for Group II Cities - Ahmedabad, Chennai, Chandigarh, Mohali, Panchkula, Hyderabad, Kolkata, Ludhiana, Pune, Cochin, Coimbatore, Jaipur, Surat

Quantity Discount Structure for All Models				
Final Estimate of Painting charges	< Rs. 7.5 k	Rs. (7.5k~ 15k)	Rs. (15k~ 22.5k)	> Rs. 22.5 k
Discount applicable	Nil	5%	7.50%	10%
Note : No discount in case of complete Body Paint Job				



# LABOUR CHARGES - BODYPAINT JOBS

Applicable for Group III Cities

SI No	OP Codes	DESCRIPTION	EON		Santro / i10		Get/zi20		Accent / Verna		New Verna( RB)		Elantra	Tucson	Sonata (EF/NF)	Sonata (YF)	Santa Fe / Terracan	
			PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic	PU-Solid	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat	PU-Metallic / PU-Solid with Clear Coat
1	BPHOO01F	Hood	2685	2365	3400	2950	3685	3230	4080	3455	3895	3395	4530	5045	5550	5330	5835	
2	BPFE02F	Fendor - Each	1915	1685	2095	1870	2320	2040	2550	2150	2550	2150	2950	3230	3455	3840	4360	
3	BPFRO03F	Door	Front	3120	2715	3120	2715	3400	2950	3685	3175	3685	3175	4135	4585	4985	5600	5325
	BPRRO03F		Rear	2440	2150	3120	2715	3400	2950	3685	3175	3685	3175	4135	4585	4985	4955	5325
4	BPDDO04F	Dicky Door	3065	2695	3120	2715	3400	2950	3685	3175	3530	3005	4135	4585	4985	4835	5325	
5	BPROT05F	Body Panel	Rr Outer	2210	1925	2210	1925	2435	2095	2835	2435	2835	2435	3175	3685	3910	3940	4250
	BPCOT05F		Ctr Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	2890
	BPSOT05F		Side Sill Outer	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	1530	NA	NA	2095
	BPFO05F		Frt outer	1530	1305	1530	1305	1755	1530	2835	2435	2835	2435	3175	3515	3910	3940	3060
6	BPROO06F	Roof	3400	2950	3400	2950	3685	3230	3965	3685	4550	3865	4475	5155	5385	5765	7310	
7	BPCTP07F	Cowl Top	1700	1475	1700	1475	1870	1645	2095	1815	2095	1815	2320	2095	2660	2685	2095	
8	BPAPR08F	Apron	1925	1645	1925	1645	2040	1755	2265	1925	2265	1925	2490	2605	2780	2815	3060	
9	BPFWL09F	Fire Wall (Panel Dash)	1530	1305	1530	1305	1645	1420	1925	1645	1925	1645	2040	NA	2550	2575	NA	
10	BPFFL10F	Floor	Front Floor	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	2835	
11	BPMFL11F		Middle	2660	2320	2660	2320	2890	2550	1925	1645	1925	1645	2040	2380	2660	2685	1585
12	BPRFL12F		Rear							1420	1250	1420	1250	1585	2040	2040	2065	2835
13	BPBPR13F	Bumper	3035	2675	2835	2435	3005	2605	3400	2890	4380	3725	3850	4020	4475	5610	5325	
14	BPSPR14F	Spoiler	NA	NA	1585	1380	1700	1475	1870	1645	NA	NA	2095	2095	NA	NA	3120	
22	BPSVM22F	Side View Mirror	510	435	510	435	510	435	510	435	510	435	510	565	510	530	565	
23	BPCOM23S	Complete Body	Same Colour	28380	24700	28380	24700	31275	27190	36540	31040	36540	31040	41865	44475	47700	51775	63565
	BPCOM23D		Different Colour	31275	27190	31275	27190	34105	29685	39710	33765	39710	33765	46110	49170	52460	56935	68890

Applicable for Group III Cities - Other Than Group I and Group II Cities

Quantity Discount Structure for All Models				
Final Estimate of Painting charges	< Rs. 7.5 k	Rs. (7.5k~ 15k)	Rs. (15k~ 22.5k)	> Rs. 22.5 k
Discount applicable	Nil	5%	7.50%	10%
Note : No discount in case of complete Body Paint Job				



**Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I Cities)**

Applicable for Group I Cities  
 Delhi NCR (Faridabad, Ghaziabad, Gurgaon, Noida)  
 Mumbai  
 Navi Mumbai  
 Thane  
 Bangalore

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna / New Verna	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	SANTA Fe / Terracan	
FRONT BODY PART	<b>1 PANEL COMP-RADI-SUPPT</b>	Cutting & Welding	RFRSP01W	995	1060	1245	2120	2400	2820	3100	1410	3525	
	<i>Excluding the following job</i>												
		- Cover Fit Bumper	R&R		270	285	350	425	535	640	705	730	775
		- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975
	<b>2 PANEL ASSY-FNDR APRON LH</b>	Cutting & Welding	RFFAL02W	1985	2120	2435	2605	3100	4235	4660	4585	4940	
	<i>Including the following jobs</i>												
		- Member Assy-Fit LH & Apron	Cutting & Welding										
		- Crash Pad Assy	R&R		395	425	495	640	775	1200	1320	1200	1200
	<i>Excluding the following jobs</i>												
		- Engine	R&R		1520	1625	1765	1765	1910	2120	2330	2540	3180
		- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975
	<b>3 PANEL ASSY-FNDR APRON RH</b>	Cutting & Welding	RFFAR03W	1985	2120	2435	2605	3100	4235	4660	4585	4940	
	<i>Including the following jobs</i>												
		- Member Assy-Fit RH & Apron	Cutting & Welding										
		- Crash Pad Assy	R&R		395	425	495	640	775	1200	1320	1310	1200
	<i>Excluding the following jobs</i>												
		- Engine	R&R		1520	1625	1765	1765	1910	2120	2330	2540	3180
		- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975
	<b>4 PANEL ASSY-HOOD</b>	R & R	RFHO04R	205	215	215	215	285	350	385	385	470	495
	<b>5 PANEL COMP-COWL</b>	Cutting & Welding	RFCTP05W	2250	2400	2680	2925	2965	3315	3645	3525	3390	
<i>Including the following jobs</i>													
	- Crash Pad Assy	R&R		395	425	495	640	775	1200	1320	1310	1200	
	- Evaporator Assy	R&R		530	560	560	670	710	775	855	820	845	
<i>Excluding the following jobs</i>													
	- Engine	R&R		1520	1625	1765	1765	1910	2120	2330	2540	3180	
	- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975	
	- Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		1655	1765	1910	2120	2820	3525	3880	3525	3525	
<b>6 GLASS-W/SHLD</b> (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R	1655	1765	1910	2120	2820	3525	3880	3525	3525		
<b>7 COVER-FR BUMPER</b>	R&R	RFBPF07R	230	250	285	285	420	605	665	745	775		
<i>Including the following jobs</i>													
	- Head Lamp Assy (Both)	R&R		125	140	140	140	170	285	315	380	425	
	- Bumper Rail, Radiator Grill, Bumper Mesh												
<b>8 RADIATOR ASSY</b>	R & R	RFRAD08R	255	215	215	250	285	320	350	335	395		
<b>9 STRUT ASSY LH Frt</b>	R & R	RFSLF09R	185	200	215	250	285	350	385	395	425		
<b>10 STRUT ASSY RH Frt</b>	R & R	RFSRF10R	185	200	215	250	285	350	385	395	425		
<b>11 COLUMN &amp; SHAFT ASSY-STEERING</b>	R & R	RFSTC11R	170	180	285	285	340	460	505	495	560		
<b>12 HEAD LAMP ASSY LH (Incl Focussing)</b>	R & R	RFHLL12R	65	70	70	70	85	140	155	195	215		
<b>13 HEAD LAMP ASSY RH (Incl Focussing)</b>	R & R	RFHLR13R	65	70	70	70	85	140	155	195	215		
<b>14 LAMP ASSY-FR FOG LH</b>	R & R	RFFLL14R	65	70	70	70	110	140	155	195	215		
<b>15 LAMP ASSY-FR FOG RH</b>	R & R	RFFLR15R	65	70	70	70	110	140	155	195	215		
<b>16 CONDENSER ASSY-COOLER</b>	R & R	RFCO16R	460	495	535	640	710	845	930	640	640		
<i>Including the job</i>													
	- Cover Fit Bumper	R&R		270	285	350	425	535	640	705			
<i>Excluding the job</i>													
	- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975	
<b>17 COMPRESSOR ASSY</b>	R & R	RFCMP17R	395	425	425	215	285	350	385	425	425		
<i>Including the job</i>													
	- Cover Fit Bumper	R&R		270	285	350							
<i>Excluding the job</i>													
	- A/C Gas	Reco & Recharg		1060	1135	1270	1410	1695	1765	1940	1880	1975	
<b>18 MOTOR ASSY-W/SHLD WIPER</b>	R & R	RFWPR18R	95	100	100	100	95	165	180	185	215		
<b>19 ENGINE ASSY</b>	R & R	RFENG19R	1520	1625	1765	1765	1910	2120	2330	2540	3180		
<b>20 AC SYSTEM</b>		RFACG20R	1060	1135	1270	1410	1695	1765	1940	1880	1975		
<i>Including the job</i>													
	- Evacuate, Recharge & cost of refrigerent												
TOP	<b>1 PANEL-ROOF</b>	Cutting & Welding	RTROO01W	2645	2820	3245	4235	4795	5645	6210	6915	8465	
	<i>Including the following jobs</i>												
		- Roof Lining/Headlining	R&R		125	140	140	140	215	235	215	215	
		- Panel Assy - Tail Gate	R&R		270	285	350				425	425	
		- Panel Assy - Tail Gate	Replace		460	495	535					1200	
		- Roof Rails	Cutting & Welding										
<i>Excluding the following jobs</i>													
	- Glass - Windshield (Frt)	R&R		1655	1765	1910	2120	2820	3525	3880	3525	3525	
	- Glass - Windshield (Rr)	R&R						2820	3525	3880			



Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I Cities)

Applicable for Group I Cities  
 Delhi NCR (Faridabad, Ghaziabad, Gurgaon, Noida)  
 Mumbai  
 Navi Mumbai  
 Thane  
 Bangalore

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna/ New Verna	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	SANTA Fe / Terracan	
SIDE BODY PARTS	1	PANEL ASSY-FNDR RH/LH	R & R	RSFDR01R	205	215	250	350	425	495	545	560	710
		Including the following jobs											
		- Garnish/Wheel guard(As applicable to	R&R		105	110	110	140	140	140	155	200	215
	2	PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOB02W	995	1060	1200	1410	1695	2120	2330	2680	2820
		Damage at Bottom -Running Board											
		Including the following jobs											
		- Panel Assy (Frt Door)	R&R		395	425	425	495	605	775	855	1060	1200
		- Seat Assy (Frt)	R&R		125	140	180	180	250	285	315	350	425
		- Floor Carpet, Side Body Trim (If Reqd)	R&R										
	3	PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOU03W	860	920	1060	1270	1410	1765	1940	1975	2120
		Damage at A Pillar - Upper Portion											
		Excluding the job											
		-HeadLining	R&R		125	140	140	140	140	215	235	215	215
		- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R		1655	1765	1910	2120	2820	3525	3880	3525	3525
	4	PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOD04W	995	1060	1200	1410	1695	2120	2330	2540	3525
		Damage at A Pillar - Below Frt W/Shield											
		Including the following jobs											
		- Panel Assy (Fendor)	R&R		205	215	250	350	425	495	545	560	710
		- Panel Assy (Frt Door)	R&R		395	425	425	495	605	775	855	1060	1200
		Excluding the job											
		- Crash Pad Assy	R&R		395	425	495	640	775	1200	1320	1340	1200
	5	PANEL-RR SIDE OUTER RH/LH	Cutting & Welding	RSOTR05W	2185	2330	2400	2540	2820	3525	3880	4515	5645
		Including the following jobs											
		- Lamp Assy - Rear Comb			45	50	50	50	65	75	85	95	100
		- Panel Assy - Rear Comb Lamp Hsg			370	395	425	460	535	640	705		
	- Extension Assy - Qtr Outer Rr			330	350	395							
	-Extension Assy side Otr. Rr (LH/RH)	Cutting & Welding										985	
	Garnish Otr. Panel RR	R&R										285	
	- Seat Assy (Rr)			205	215	250	350	560	710	780	845	845	
	Excluding the job												
	- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R					1925	2820	3525	3880			
6	PANEL ASSY "B" CTR. OTR. RH/LH	Cutting & Welding	RSOTC06W								1975	2120	
	Including the job												
	- Seat Assy (Fr)	R & R									350	425	
7	PANEL ASSY- RR QUARTER INR RH/LH	Cutting & Welding	RSINR07W	1320	1410	1695	2120	2540	3525	3880	3880	4235	
	Including the job												
	- Seat Assy (Rr)			205	215	250	350	560	710	780	775	845	
8	PANEL ASSY "A"- FR. INR.	Cutting & Welding	RSINF08W	665	710	710	710	845	1060	1165	1060	1060	
	Including the job												
	- Reinforcement Assy, "A" Pillar	Cutting & Welding											
9	PANEL ASSY "B"- CTR. INR.	Cutting & Welding	RSINC09W								920	1060	
	Including the job												
	- Reinforcement Assy, "B" Pillar	Cutting & Welding											
10	PANEL ASSY-FR DR RH/LH	R & R (Incl all parts related to	RSDOF10R	395	425	425	495	605	775	855	775	1060	
	Including the job												
	- Garnish Assy											285	
11	PANEL ASSY-RR DR RH/LH	R & R (Incl all parts related to	RSDOR11R	395	425	425	495	605	775	855	775	1060	
	Including the job												
	- Garnish Assy										215	285	
12	GLASS-FR DR WINDOW LH/RH	R & R	RSGFD12R	205	215	215	215	250	285	315	320	350	
13	GLASS-RR DR WINDOW RH/LH	R & R	RSGRD13R	205	215	215	215	250	285	315	320	350	
14	GLASS-RR DR FIXED RH/LH	R & R	RSGRF14R	205	215	215	215	250	285	315	320	350	
15	MIRROR ASSY-RR VIEW O/S RH/LH	R & R	RSSVM15R	65	70	70	70	110	140	155	140	140	
INTERIOR PARTS	1	CRASH PAD ASSY-MAIN	R & R	RICPD01R	395	425	495	640	775	1200	1320	1200	1200
	2	SWITCH ASSY-MUL-FUNCTION	R & R	RISMFO2R	125	140	165	200	250	325	360	350	425
	3	SEAT ASSY-FR LH/RH	R & R	RISTFO3R	125	140	180	180	250	285	315	350	425
	4	SEAT ASSY-RR (2nd Row)	R & R	RISTR04R	205	215	250	350	560	710	780	775	845
	5	SEAT ASSY-RR (3rd Row)	R & R	RISR305R									710
	6	FLOOR CARPET	R & R	RIFLC06R	125	140	180	215	350	495	545	560	640
		Excluding the following jobs											
		- SEAT ASSY-FR LH			125	140	180	180	250	285	315	320	425
	- SEAT ASSY-FR RH			125	140	180	180	250	285	315	320	425	
	- SEAT ASSY-RR			205	215	250	350	560	710	780	560	845	
7	Head Lining Assy	R & R	RIHLG07R	125	140	140	140	140	215	235	215	215	



Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I Cities)

Applicable for Group I Cities  
Delhi NCR (Faridabad, Ghaziabad, Gurgaon, Noida)  
Mumbai  
Navi Mumbai  
Thane  
Bangalore

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna / New Verna	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	SANTA Fe / Terracan		
UNDERBODY & WHEELS	1	PIPE-EXHAUST FR	R & R	RUPEF01R	270	285	320	350	425	560	615	560	560	
	2	PIPE-EXHAUST CTR	R & R	RUPEC02R	125	140	180	215	215	285	315	285	285	
	3	PIPE-TAIL W/MUFFLER	R & R	RUPER03R	55	60	60					285		
	4	ARM COMP-LWR LH	R & R	RULAL04R	205	215	235	285	285	350	385	495	560	
		Excluding the job												
		- Wheel Alignment			270	285	350	425	495	560	615	605	640	
	5	ARM COMP-LWR RH	R & R	RULAR05R	205	215	235	285	285	350	385	495	560	
		Excluding the job												
		- Wheel Alignment			270	285	350	425	495	560	615	605	640	
	6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	170	180	180	180	215	285	315	320	350	
7	KNUCKLE (LH/RH)	R & R	RUKNL07R	270	285	285	285	320	350	385	460	560		
	Excluding the following jobs													
	- Bearings (One side)	R & R		270	285	320	350	395	460	505	470	495		
8	CROSSMEMBER COMP	R & R	RUCRF08R		640	710	920	1135	1410	1550	1830			
	Excluding the following jobs													
	- Engine	R&R			1625	1765	1765	1910	2120	2330	2540			
	- A/C Gas	Reco & Recharg			1135	1270	1410	1695	1765	1940	1880			
9	CROSSMEMBER COMP RR	R & R	RUCRR09R								2605			
	Including the following jobs													
	Rr Suspension	R & R												
	Pipe Exhaust CTR	R & R												
	Pipe Exhaust Muffler	R & R												
10	Chassis frame Complete	R & R	RUCHF10R									5615		
REAR BODY PARTS	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	3990	4255	4980	6420	6840	7825	8610	8040	8510	
		Including the following jobs												
		- Rear Seats	R&R		205	215	250	350	560	710	780	560	845	
		- Floor Carpet	R&R		125	140	180	215	350	495	545	560	640	
		- Fuel Tank	RR & Cleaning		270	285	320	495	495	560	615	605	605	
		- Rear Suspension	R&R		725	775	820	845	920	1060	1165	1270	1410	
		- Rear Brake Pipes	RR & Bleeding		330	350	365	425	495	560	615	605	640	
	2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	2440	2605	2965	3180	3670	4940	5435	5645		
		Including the following jobs												
		- Rear Seats	R&R		205	215	250	350	560	710	780			
		- Floor Carpet	R&R		125	140	180	215	350	495	545	560		
		- Rear Suspension	R&R		725	775	820	845	920	1060	1165	1270		
		- Rear Brake Pipes	RR & Bleeding		330	350	365	425	495	560	615	605		
	3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCR03W								3950	4450	
		Excluding the following job												
	- Cover Rr Bumper	R&R									775	775		
4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	995	1060	1200	1410	1975	2820	3100				
	Excluding the job													
	- Cover Rr Bumper	R&R		205	215	285	365	425	775	855				
5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	330	350	395					985	1135		
6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	370	395	425	460	535	640	705				
	Including the job													
	- Rear Combination Lamp (LH/RH)	R&R									120	140		
7	PANEL ASSY-TAIL GATE	Replace	RRTGT07R	460	495	535	560	605	775	855	1060	1380		
	Excluding the job													
	- Glass - Windshield (Rr)	R&R		1655	1765	1910					775	2820		
8	COVER RR BMPR	R & R	RRBPR08R	205	215	285	365	425	775	855	775	775		
9	GLASS-T/Gate (Excluding Cost of Sealant, Dam Glass, Moldg)	R&R	RRWSR09R	1655	1765	1910	2120	2820	3525	3880	775	2820		
10	SPOILER-RR	R & R	RRSPL10R	230	250	285	320	320			350	350		
11	LAMP ASSY-RR COMBI LH	R & R	RRLCL11R	45	50	50	50	65	75	85	85	100		
12	LAMP ASSY-RR COMBI RH	R & R	RRLCR12R	45	50	50	50	65	75	85	85	100		
13	TORSION AXLE & ARM COMP	R & R	RRTAA13R	600	640	845								
	Including the job													
	- Brake Cleaning & Bleeding	R&R		215	230	285								
14	REAR SUSPENSION	R & R	RRSPR14R	725	775	820	845	920	1060	1165	1270	1410		
	Including the job													
	- Rear Differential	R & R									640	845		
15	REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	330	350	365	425	495	560	615	605	640		







## Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-II Cities)

Applicable for Group II Cities	
Ahmedabad	Kolkata
Chennai	Ludhiana
Chandigarh	Mohali
Cochin	Panchkula
Coimbatore	Pune
Hyderabad	Surat
Jalpur	

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna / New Verna	Elantra	Sonata (EF/INF)	Sonata (YF)	Tucson	SANTA Fe /Terracan	
<b>SIDE BODY PARTS</b>	<b>1</b>	<b>PANEL ASSY-FNDR RH/LH</b>	<b>R &amp; R</b>	<b>RSFDR01R</b>	<b>180</b>	<b>200</b>	<b>235</b>	<b>335</b>	<b>400</b>	<b>470</b>	<b>515</b>	<b>535</b>	<b>665</b>
		Including the following jobs											
		- Garnish/Wheel guard(As applicable to spec.model)	R&R		100	105	105	130	130	130	145	185	200
	<b>2</b>	<b>PANEL-FR SIDE OUTER RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSFOB02W</b>	<b>925</b>	<b>1000</b>	<b>1135</b>	<b>1330</b>	<b>1595</b>	<b>1995</b>	<b>2195</b>	<b>2530</b>	<b>2660</b>
		Damage at Bottom -Running Board											
		Including the following jobs											
		- Panel Assy (Frt Door)	R&R		375	400	400	470	565	730	805	1000	1135
		- Seat Assy (Frt)	R&R		120	130	170	170	235	265	290	335	400
		- Floor Carpet, Side Body Trim (If Reqd)	R&R										
	<b>3</b>	<b>PANEL-FR SIDE OUTER RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSFOU03W</b>	<b>800</b>	<b>865</b>	<b>1000</b>	<b>1200</b>	<b>1330</b>	<b>1665</b>	<b>1830</b>	<b>1865</b>	<b>1995</b>
		Damage at A Pillar - Upper Portion											
		Excluding the job											
		-HeadLining	R&R		120	130	130	130	130	200	220	200	200
		- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R		1540	1665	1800	1995	2660	3330	3665	3330	3330
	<b>4</b>	<b>PANEL-FR SIDE OUTER RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSFOD04W</b>	<b>925</b>	<b>1000</b>	<b>1135</b>	<b>1330</b>	<b>1595</b>	<b>1995</b>	<b>2195</b>	<b>2400</b>	<b>3330</b>
		Damage at A Pillar - Below Frt W/Shield											
		Including the following jobs											
		- Panel Assy (Fendor)	R&R		180	200	235	335	400	470	515	535	665
		- Panel Assy (Frt Door)	R&R		375	400	400	470	565	730	805	1000	1135
		Excluding the job											
		- Crash Pad Assy	R&R		375	400	470	600	730	1135	1250	1265	1135
	<b>5</b>	<b>PANEL-RR SIDE OUTER RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSOTR05W</b>	<b>2030</b>	<b>2195</b>	<b>2260</b>	<b>2400</b>	<b>2660</b>	<b>3330</b>	<b>3665</b>	<b>4255</b>	<b>5325</b>
		Including the following jobs											
		- Lamp Assy - Rear Comb			45	50	50	50	60	70	75	85	95
		- Panel Assy - Rear Comb Lamp Hsg			340	370	400	435	500	600	660		
		- Extension Assy - Otr Outer Rr			310	335	370						
		- Extension Assy side Otr. Rr (LHRH)	Cutting & Welding										930
		Garnish Otr. Panel RR	R&R										265
	- Seat Assy (Rr)			180	200	235	335	535	665	730	800	800	
	Excluding the job												
	- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R					1995	2660	3330	3665			
<b>6</b>	<b>PANEL ASSY "B" CTR. OTR. RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSOTC06W</b>								<b>1865</b>	<b>1995</b>	
	Including the job												
	- Seat Assy (Fr)	R & R									335	400	
<b>7</b>	<b>PANEL ASSY- RR QUARTER INR RH/LH</b>	<b>Cutting &amp; Welding</b>	<b>RSINR07W</b>	<b>1230</b>	<b>1330</b>	<b>1595</b>	<b>1995</b>	<b>2400</b>	<b>3330</b>	<b>3665</b>	<b>3665</b>	<b>3995</b>	
	Including the job												
	- Seat Assy (Rr)			180	200	235	335	535	665	730	730	800	
<b>8</b>	<b>PANEL ASSY "A"- FR. INR.</b>	<b>Cutting &amp; Welding</b>	<b>RSINF08W</b>	<b>615</b>	<b>665</b>	<b>665</b>	<b>665</b>	<b>800</b>	<b>1000</b>	<b>1100</b>	<b>1000</b>	<b>1000</b>	
	Including the job												
	- Reinforcement Assy. "A" Pillar	Cutting & Welding											
<b>9</b>	<b>PANEL ASSY "B"- CTR. INR.</b>	<b>Cutting &amp; Welding</b>	<b>RSINC09W</b>								<b>865</b>	<b>1000</b>	
	Including the job												
	- Reinforcement Assy. "B" Pillar	Cutting & Welding											
<b>10</b>	<b>PANEL ASSY-FR DR RH/LH</b>	<b>R &amp; R (Incl all parts)</b>	<b>RSDOF10R</b>	<b>375</b>	<b>400</b>	<b>400</b>	<b>470</b>	<b>565</b>	<b>730</b>	<b>805</b>	<b>730</b>	<b>1000</b>	
	Including the job												
	- Garnish Assy											265	
<b>11</b>	<b>PANEL ASSY-RR DR RH/LH</b>	<b>R &amp; R (Incl all parts)</b>	<b>RSDOR11R</b>	<b>375</b>	<b>400</b>	<b>400</b>	<b>470</b>	<b>565</b>	<b>730</b>	<b>805</b>	<b>730</b>	<b>1000</b>	
	Including the job												
	- Garnish Assy										200	265	
<b>12</b>	<b>GLASS-FR DR WINDOW LH/RH</b>	<b>R &amp; R</b>	<b>RSGFD12R</b>	<b>180</b>	<b>200</b>	<b>200</b>	<b>200</b>	<b>235</b>	<b>265</b>	<b>290</b>	<b>305</b>	<b>335</b>	
<b>13</b>	<b>GLASS-RR DR WINDOW RH/LH</b>	<b>R &amp; R</b>	<b>RSGRD13R</b>	<b>180</b>	<b>200</b>	<b>200</b>	<b>200</b>	<b>235</b>	<b>265</b>	<b>290</b>	<b>305</b>	<b>335</b>	
<b>14</b>	<b>GLASS-RR DR FIXED RH/LH</b>	<b>R &amp; R</b>	<b>RSGRF14R</b>	<b>180</b>	<b>200</b>	<b>200</b>	<b>200</b>	<b>235</b>	<b>265</b>	<b>290</b>	<b>305</b>	<b>335</b>	
<b>15</b>	<b>MIRROR ASSY-RR VIEW O/S RH/LH</b>	<b>R &amp; R</b>	<b>RSSVM15R</b>	<b>60</b>	<b>65</b>	<b>65</b>	<b>65</b>	<b>105</b>	<b>130</b>	<b>145</b>	<b>130</b>	<b>130</b>	
<b>INTERIOR PARTS</b>	<b>1</b>	<b>CRASH PAD ASSY-MAIN</b>	<b>R &amp; R</b>	<b>RICPD01R</b>	<b>375</b>	<b>400</b>	<b>470</b>	<b>600</b>	<b>730</b>	<b>1135</b>	<b>1250</b>	<b>1135</b>	
	<b>2</b>	<b>SWITCH ASSY-MUL-FUNCTION</b>	<b>R &amp; R</b>	<b>RISMF02R</b>	<b>120</b>	<b>130</b>	<b>155</b>	<b>185</b>	<b>235</b>	<b>310</b>	<b>340</b>	<b>335</b>	
	<b>3</b>	<b>SEAT ASSY-FR LH/RH</b>	<b>R &amp; R</b>	<b>RISTF03R</b>	<b>120</b>	<b>130</b>	<b>170</b>	<b>170</b>	<b>235</b>	<b>265</b>	<b>290</b>	<b>335</b>	
	<b>4</b>	<b>SEAT ASSY-RR (2nd Row)</b>	<b>R &amp; R</b>	<b>RISTR04R</b>	<b>180</b>	<b>200</b>	<b>235</b>	<b>335</b>	<b>535</b>	<b>665</b>	<b>730</b>	<b>800</b>	
	<b>5</b>	<b>SEAT ASSY-RR (3rd Row)</b>	<b>R &amp; R</b>	<b>RISR305R</b>								<b>665</b>	
	<b>6</b>	<b>FLOOR CARPET</b>	<b>R &amp; R</b>	<b>RIFLC06R</b>	<b>120</b>	<b>130</b>	<b>170</b>	<b>200</b>	<b>335</b>	<b>470</b>	<b>515</b>	<b>535</b>	
		Excluding the following jobs											
		- SEAT ASSY-FR LH			120	130	170	170	235	265	290	305	400
	- SEAT ASSY-FR RH			120	130	170	170	235	265	290	305	400	
	- SEAT ASSY-RR			180	200	235	335	535	665	730	535	800	
<b>7</b>	<b>Head Lining Assy</b>	<b>R &amp; R</b>	<b>RIHLG07R</b>	<b>120</b>	<b>130</b>	<b>130</b>	<b>130</b>	<b>130</b>	<b>200</b>	<b>220</b>	<b>200</b>	<b>200</b>	



Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-II Cities)

Applicable for Group II Cities	
Ahmedabad	Kolkata
Chennai	Ludhiana
Chandigarh	Mohali
Cochin	Panchkula
Coimbatore	Pune
Hyderabad	Surat
Jaipur	

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna / New Verna	Elantra	Sonata (EF/INF)	Sonata (YF)	Tucson	SANTA Fe /Terracan	
UNDERBODY & WHEELS	1	PIPE-EXHAUST FR	R & R	RUPEF01R	240	265	305	335	400	535	590	535	535
	2	PIPE-EXHAUST CTR	R & R	RUPEC02R	120	130	170	200	200	265	290	265	265
	3	PIPE-TAIL W/MUFFLER	R & R	RUPER03R	50	55	55					265	
	4	ARM COMP-LWR LH	R & R	RULAL04R	180	200	225	265	265	335	370	470	535
		Excluding the job											
		- Wheel Alignment			240	265	335	400	470	535	590	565	600
	5	ARM COMP-LWR RH	R & R	RULAR05R	180	200	225	265	265	335	370	470	535
		Excluding the job											
		- Wheel Alignment			240	265	335	400	470	535	590	565	600
	6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	160	170	170	170	200	265	290	305	335
7	KNUCKLE (LH/RH)	R & R	RUKNL07R	240	265	265	265	305	335	370	435	535	
	Excluding the following jobs												
	- Bearings (One side)	R & R		240	265	305	335	370	435	480	440	470	
8	CROSSMEMBER COMP	R & R	RUCRF08R		600	665	865	1065	1330	1465	1735		
	Excluding the following jobs												
	- Engine	R&R			1530	1665	1665	1800	1995	2195	2400		
	- A/C Gas	Reco & Recharg			1065	1200	1330	1595	1665	1830	1770		
9	CROSSMEMBER COMP RR	R & R	RUCRR09R								2465		
	Including the following jobs												
	Rr Suspension	R & R									1200		
	Pipe Exhaust CTR	R & R									265		
	Pipe Exhaust Muffler	R & R									265		
10	Chassis frame Complete	R & R	RUCHF10R									5295	
REAR BODY PARTS	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	3715	4015	4695	6055	6455	7385	8125	7585	8025
		Including the following jobs											
		- Rear Seats	R&R		180	200	235	335	535	665	730	535	800
		- Floor Carpet	R&R		120	130	170	200	335	470	515	535	600
		- Fuel Tank	RR & Cleaning		240	265	305	470	470	535	590	565	565
		- Rear Suspension	R&R		675	730	770	800	865	1000	1100	1200	1330
		- Rear Brake Pipes	RR & Bleeding		310	335	345	400	470	535	590	565	600
	2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	2275	2465	2795	3000	3460	4660	5125	5325	
		Including the following jobs											
		- Rear Seats	R&R		180	200	235	335	535	665	730	535	800
		- Floor Carpet	R&R		120	130	170	200	335	470	515	535	600
		- Rear Suspension	R&R		675	730	770	800	865	1000	1100	1200	1330
		- Rear Brake Pipes	RR & Bleeding		310	335	345	400	470	535	590	565	600
	3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCR03W								3730	4190
		Excluding the following job											
		- Cover Rr Bumper	R&R									730	730
	4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	925	1000	1135	1330	1865	2660	2925		
		Excluding the job											
		- Cover Rr Bumper	R&R		180	200	265	345	400	730	805		
	5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	310	335	370					930	1065
	6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	340	370	400	435	500	600	660		
		Including the job											
		- Rear Combination Lamp (LH/RH)	R&R									115	130
	7	PANEL ASSY-TAIL GATE	Replace	RRGTG07R	435	470	500	535	565	730	805	1000	1305
		Excluding the job											
	- Glass - Windshield (Rr)	R&R		1540	1665	1800					730	2660	
8	COVER RR BMPR	R & R	RRBPR08R	180	200	265	345	400	730	805	730	730	
9	GLASS-T/Gate (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RRWSR09R	1540	1665	1800	1995	2660	3330	3665	730	2660	
10	SPOILER-RR	R & R	RRSPL10R	220	235	265	305	305			335	335	
11	LAMP ASSY-RR COMBI LH	R & R	RRLCL11R	45	50	50	50	60	70	75	75	95	
12	LAMP ASSY-RR COMBI RH	R & R	RRLCR12R	45	50	50	50	60	70	75	75	95	
13	TORSION AXLE & ARM COMP	R & R	RRTAA13R	555	600	800							
	Including the job												
	- Brake Cleaning & Bleeding	R&R		205	220	265							
14	REAR SUSPENSION	R & R	RRSPR14R	675	730	770	800	865	1000	1100	1200	1330	
	Including the job												
	- Rear Differential	R & R									600	800	
15	REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	310	335	345	400	470	535	590	565	600	



Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-III Cities)

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Group II Cities

Group	Part Name	Job Description	OP Codes	EON	Santro / i10	Getz / i20	Accent / Verna / New Verna	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	SANTA Fe /Terracan	
FRONT BODY PART	<b>1 PANEL COMP-RADI-SUPPT</b>	<b>Cutting &amp; Welding</b>	<b>RFRSP01W</b>	<b>775</b>	<b>845</b>	<b>990</b>	<b>1700</b>	<b>1925</b>	<b>2260</b>	<b>2485</b>	<b>1230</b>	<b>2835</b>	
	Including the following jobs												
	- Cover Frt Bumper	R&R		205	225	285	340	425	505	555	600	620	
	- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585	
	<b>2 PANEL ASSY-FNDR APRON LH</b>	<b>Cutting &amp; Welding</b>	<b>RFVAL02W</b>	<b>1550</b>	<b>1700</b>	<b>1955</b>	<b>2095</b>	<b>2485</b>	<b>3395</b>	<b>3735</b>	<b>3665</b>	<b>3965</b>	
	Including the following jobs												
	- Member Assy-Frt LH & Apron	Cutting & Welding											
	- Crash Pad Assy	R&R		315	340	395	505	620	965	1060	955	965	
	Excluding the following jobs												
	- Engine	R&R		1190	1305	1415	1415	1525	1700	1870	2305	2545	
	- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585	
	<b>3 PANEL ASSY-FNDR APRON RH</b>	<b>Cutting &amp; Welding</b>	<b>RFVAR03W</b>	<b>1550</b>	<b>1700</b>	<b>1955</b>	<b>2095</b>	<b>2485</b>	<b>3395</b>	<b>3735</b>	<b>3665</b>	<b>3965</b>	
	Including the following jobs												
	- Member Assy-Frt RH & Apron	Cutting & Welding											
	- Crash Pad Assy	R&R		315	340	395	505	620	965	1060	955	965	
	Excluding the following jobs												
	- Engine	R&R		1190	1305	1415	1415	1525	1700	1870	2305	2545	
	- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585	
	<b>4 PANEL ASSY-HOOD</b>	<b>R &amp; R</b>	<b>RFH0004R</b>	<b>155</b>	<b>170</b>	<b>170</b>	<b>170</b>	<b>225</b>	<b>285</b>	<b>315</b>	<b>375</b>	<b>395</b>	
	<b>5 PANEL COMP-COWL</b>	<b>Cutting &amp; Welding</b>	<b>RFCTP05W</b>	<b>1760</b>	<b>1925</b>	<b>2150</b>	<b>2350</b>	<b>2375</b>	<b>2655</b>	<b>2920</b>	<b>2835</b>	<b>2715</b>	
	Including the following jobs												
	- Crash Pad Assy	R&R		315	340	395	505	620	965	1060	955	965	
	- Evaporator Assy	R&R		420	455	455	540	565	620	680	665	675	
	Excluding the following jobs												
	- Engine	R&R		1190	1305	1415	1415	1525	1700	1870	2330	2545	
	- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585	
	- Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		1295	1415	1525	1700	2260	2835	3120	2835	2835	
	<b>6 GLASS-W/SHLD (Excluding Cost of Sealant, Dam Glass, Moulding)</b>	<b>R&amp;R</b>	<b>RFWSF06R</b>	<b>1295</b>	<b>1415</b>	<b>1525</b>	<b>1700</b>	<b>2260</b>	<b>2835</b>	<b>3120</b>	<b>2835</b>	<b>2835</b>	
	<b>7 COVER-FR BUMPER</b>	<b>R&amp;R</b>	<b>RFBPF07R</b>	<b>180</b>	<b>200</b>	<b>225</b>	<b>225</b>	<b>335</b>	<b>480</b>	<b>530</b>	<b>600</b>	<b>620</b>	
	Including the following jobs												
	- Head Lamp Assy (Both)	R&R		105	115	115	115	130	225	250	310	340	
	- Bumper Rail, Radiator Grill, Bumper Mesh												
	<b>8 RADIATOR ASSY</b>	<b>R &amp; R</b>	<b>RFRAD08R</b>	<b>180</b>	<b>170</b>	<b>170</b>	<b>200</b>	<b>225</b>	<b>255</b>	<b>280</b>	<b>265</b>	<b>310</b>	
	<b>9 STRUT ASSY LH Frt</b>	<b>R &amp; R</b>	<b>RFSLF09R</b>	<b>145</b>	<b>160</b>	<b>170</b>	<b>200</b>	<b>225</b>	<b>285</b>	<b>315</b>	<b>315</b>	<b>340</b>	
	<b>10 STRUT ASSY RH Frt</b>	<b>R &amp; R</b>	<b>RFSRF10R</b>	<b>145</b>	<b>160</b>	<b>170</b>	<b>200</b>	<b>225</b>	<b>285</b>	<b>315</b>	<b>315</b>	<b>340</b>	
	<b>11 COLUMN &amp; SHAFT ASSY-STEERING</b>	<b>R &amp; R</b>	<b>RFSTC11R</b>	<b>125</b>	<b>140</b>	<b>225</b>	<b>225</b>	<b>275</b>	<b>370</b>	<b>405</b>	<b>400</b>	<b>455</b>	
	<b>12 HEAD LAMP ASSY LH (Incl Focussing)</b>	<b>R &amp; R</b>	<b>RFHLL12R</b>	<b>50</b>	<b>55</b>	<b>55</b>	<b>55</b>	<b>65</b>	<b>115</b>	<b>125</b>	<b>155</b>	<b>170</b>	
	<b>13 HEAD LAMP ASSY RH (Incl Focussing)</b>	<b>R &amp; R</b>	<b>RFHLR13R</b>	<b>50</b>	<b>55</b>	<b>55</b>	<b>55</b>	<b>65</b>	<b>115</b>	<b>125</b>	<b>155</b>	<b>170</b>	
	<b>14 LAMP ASSY-FR FOG LH</b>	<b>R &amp; R</b>	<b>RFLL14R</b>	<b>50</b>	<b>55</b>	<b>55</b>	<b>55</b>	<b>85</b>	<b>115</b>	<b>125</b>	<b>155</b>	<b>170</b>	
	<b>15 LAMP ASSY-FR FOG RH</b>	<b>R &amp; R</b>	<b>RFLL15R</b>	<b>50</b>	<b>55</b>	<b>55</b>	<b>55</b>	<b>85</b>	<b>115</b>	<b>125</b>	<b>155</b>	<b>170</b>	
<b>16 CONDENSER ASSY-COOLER</b>	<b>R &amp; R</b>	<b>RFCON16R</b>	<b>365</b>	<b>395</b>	<b>425</b>	<b>505</b>	<b>565</b>	<b>675</b>	<b>745</b>	<b>505</b>	<b>505</b>		
Including the job													
- Cover Frt Bumper	R&R		205	225	285	340	425	505	555				
Excluding the job													
- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585		
<b>17 COMPRESSOR ASSY</b>	<b>R &amp; R</b>	<b>RFEMP17R</b>	<b>315</b>	<b>340</b>	<b>340</b>	<b>170</b>	<b>225</b>	<b>285</b>	<b>315</b>	<b>340</b>	<b>340</b>		
Including the job													
- Cover Frt Bumper	R&R		205	225	285								
Excluding the job													
- A/C Gas	Reco & Recharg		830	910	1020	1135	1355	1415	1555	1505	1585		
<b>18 MOTOR ASSY-W/SHLD WIPER</b>	<b>R &amp; R</b>	<b>RFWPR18R</b>	<b>70</b>	<b>75</b>	<b>75</b>	<b>75</b>	<b>70</b>	<b>130</b>	<b>145</b>	<b>170</b>	<b>170</b>		
<b>19 ENGINE ASSY</b>	<b>R &amp; R</b>	<b>RFENG19R</b>	<b>1190</b>	<b>1305</b>	<b>1415</b>	<b>1415</b>	<b>1525</b>	<b>1700</b>	<b>1870</b>	<b>2330</b>	<b>2545</b>		
<b>20 AC SYSTEM</b>		<b>RFACG20R</b>	<b>830</b>	<b>910</b>	<b>1020</b>	<b>1135</b>	<b>1355</b>	<b>1415</b>	<b>1555</b>	<b>1505</b>	<b>1585</b>		
Including the job													
- Evacuate, Recharge & cost of refrigerent													
TOP	<b>1 PANEL-ROOF</b>	<b>Cutting &amp; Welding</b>	<b>RTROO01W</b>	<b>2065</b>	<b>2260</b>	<b>2600</b>	<b>3395</b>	<b>3850</b>	<b>4525</b>	<b>4980</b>	<b>6225</b>	<b>6785</b>	
	Including the following jobs												
	- Roof Lining/Headlining	R&R		105	115	115	115	115	170	185	175	170	
	- Panel Assy - Tail Gate	R&R		205	225	285					340	340	
	- Panel Assy - Tail Gate	Replace		365	395	425						965	
	- Roof Rails	Cutting & Welding											
	Excluding the following jobs												
- Glass - Windshield (Frt)	R&R		1295	1415	1525	1700	2260	2835	3120	2835	2835		
- Glass - Windshield (Rr)	R&R					1700	2260	2835	3120				



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Group	Part Name	Job Description	OP Codes	EON	Santra / i10	Getz / i20	Accent / Verna/ New Verna	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	SANTA Fe /Terracan	
SIDE BODY PARTS	<b>1</b> PANEL ASSY-FNDR RH/LH	R & R	RSFDR01R	155	170	200	285	340	395	435	455	565	
	Including the following jobs												
		- Garnish/Wheel guard(As applicable to spec.model)	R&R		75	85	85	115	115	115	125	160	170
	<b>2</b> PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOB02W	775	845	965	1135	1355	1700	1870	2150	2260	
	Damage at Bottom -Running Board												
	Including the following jobs												
		- Panel Assy (Frt Door)	R&R		315	340	340	395	480	620	680	865	965
		- Seat Assy (Frt)	R&R		105	115	140	140	200	225	250	280	340
		- Floor Carpet, Side Body Trim (If Reqd)	R&R										
	<b>3</b> PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOU03W	670	735	845	1020	1135	1415	1555	1585	1700	
	Damage at A Pillar - Upper Portion												
	Excluding the job												
		-HeadLining	R&R		105	115	115	115	115	170	185	175	170
		- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R		1295	1415	1525	1700	2260	2835	3120	2835	2835
	<b>4</b> PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOD04W	775	845	965	1135	1355	1700	1870	2375	2835	
	Damage at A Pillar - Below Frt W/Shield												
	Including the following jobs												
		- Panel Assy (Fendor)	R&R		155	170	200	285	340	395	435	455	565
		- Panel Assy (Frt Door)	R&R		315	340	340	395	480	620	680	865	965
	Excluding the job												
		- Crash Pad Assy	R&R		315	340	395	505	620	965	1060	955	965
	<b>5</b> PANEL-RR SIDE OUTER RH/LH	Cutting & Welding	RSOTR05W	1705	1870	1925	2040	2260	2835	3120	4070	4525	
	Including the following jobs												
		- Lamp Assy - Rear Comb			40	45	45	45	50	60	65	70	75
		- Panel Assy - Rear Comb Lamp Hsg			280	310	340	370	425	505	555		
	- Extension Assy - Qtr Outer Rr			260	285	310							
	- Extension Assy side Otr. Rr (LH/RRH)	Cutting & Welding										790	
	- Garnish Otr. Panel RR	R&R										225	
	- Seat Assy (Rr)			155	170	200	285	455	565	620	675	675	
Excluding the job													
	- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R					1700	2260	2835	3120			
<b>6</b> PANEL ASSY "B" CTR. OTR. RH/LH	Cutting & Welding	RSOTC06W									1585	1700	
Including the job													
	- Seat Assy (Frt)	R & R									265	340	
<b>7</b> PANEL ASSY- RR QUARTER INR RH/LH	Cutting & Welding	RSINR07W	1035	1135	1355	1700	2040	2835	3120	3130	3395		
Including the job													
	- Seat Assy (Rr)			155	170	200	285	455	565	620	600	675	
<b>8</b> PANEL ASSY "A"- FR. INR.	Cutting & Welding	RSINF08W	515	565	565	565	675	845	930	845	845		
Including the job													
	- Reinforcement Assy. "A" Pillar	Cutting & Welding											
<b>9</b> PANEL ASSY "B"- CTR. INR.	Cutting & Welding	RSINC09W									730	845	
Including the job													
	- Reinforcement Assy. "B" Pillar	Cutting & Welding											
<b>10</b> PANEL ASSY-FR DR RH/LH	R & R (Incl all parts related)	RSDOF10R	315	340	340	395	480	620	680	730	845		
Including the job													
	- Garnish Assy										200	225	
<b>11</b> PANEL ASSY-RR DR RH/LH	R & R (Incl all parts related)	RSDOR11R	315	340	340	395	480	620	680	730	845		
Including the job													
	- Garnish Assy										200	225	
											170	225	
<b>12</b> GLASS-FR DR WINDOW LH/RH	R & R	RSGFD12R	155	170	170	170	200	225	250	255	285		
<b>13</b> GLASS-RR DR WINDOW RH/LH	R & R	RSGRD13R	155	170	170	170	200	225	250	255	285		
<b>14</b> GLASS-RR DR FIXED RH/LH	R & R	RSGRF14R	155	170	170	170	200	225	250	255	285		
<b>15</b> MIRROR ASSY-RR VIEW O/S RH/LH	R & R	RSSVM15R	50	55	55	55	85	115	125	115	115		
INTERIOR PARTS	<b>1</b> CRASH PAD ASSY-MAIN	R & R	RICPD01R	315	340	395	505	620	965	1060	955	965	
	<b>2</b> SWITCH ASSY-MUL-FUNCTION	R & R	RISMF02R	105	115	130	160	200	260	285	280	340	
	<b>3</b> SEAT ASSY-FR LH/RH	R & R	RISTF03R	105	115	140	140	200	225	250	280	340	
	<b>4</b> SEAT ASSY-RR (2nd Row)	R & R	RISTR04R	155	170	200	285	455	565	620	620	675	
	<b>5</b> SEAT ASSY-RR (3rd Row)	R & R	RISR305R									565	
	<b>6</b> FLOOR CARPET	R & R	RIFLC06R	105	115	140	170	285	395	435	455	505	
	Excluding the following jobs												
		- SEAT ASSY-FR LH			105	115	140	140	200	225	250	265	340
		- SEAT ASSY-FR RH			105	115	140	140	200	225	250	265	340
		- SEAT ASSY-RR			155	170	200	285	455	565	620	455	675
<b>7</b> Head Lining Assy	R & R	RIHLG07R	105	115	115	115	115	170	185	175	170		



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<b>UNDERBODY &amp; WHEELS</b>	1	PIPE-EXHAUST FR	R & R	RUPEF01R	205	225	255	285	340	455	500	455	455
	2	PIPE-EXHAUST CTR	R & R	RUPEC02R	105	115	140	170	170	225	250	225	225
	3	PIPE-TAIL W/MUFFLER	R & R	RUPER03R	40	45	45					225	
	4	ARM COMP-LWR LH	R & R	RULAL04R	155	170	195	225	225	285	315	400	455
		Excluding the job											
		- Wheel Alignment			205	225	285	340	395	455	500	480	505
	5	ARM COMP-LWR RH	R & R	RULAR05R	155	170	195	225	225	285	315	400	455
		Excluding the job											
		- Wheel Alignment			205	225	285	340	395	455	500	480	505
	6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RU DST06R	125	140	140	140	170	225	250	255	285
7	KNUCKLE (LH/RH)	R & R	RUKNL07R	205	225	225	225	255	285	315	370	455	
	Excluding the following jobs												
	- Bearings (One side)	R & R		205	225	255	285	310	370	405	375	395	
8	CROSSMEMBER COMP	R & R	RUCRF08R		505	565	735	910	1135	1250	1465		
	Excluding the following jobs												
	- Engine	R&R			1305	1415	1415	1525	1700	1870	2305		
	- A/C Gas	Reco & Recharg			910	1020	1135	1355	1415	1555	1505		
9	CROSSMEMBER COMP RR	R & R	RUCRR09R								2100		
	Including the following jobs												
	Rr Suspension	R & R									1020		
	Pipe Exhaust CTR	R & R									225		
	Pipe Exhaust Muffler	R & R									225		
10	<b>Chassis frame Complete</b>	R & R	RUCHF10R									4495	
<b>REAR BODY PARTS</b>	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	3125	3420	3990	5150	5490	6280	6910	6450	6820
		Including the following jobs											
		- Rear Seats	R&R		155	170	200	285	455	565	620	455	675
		- Floor Carpet	R&R		105	115	140	170	285	395	435	455	505
		- Fuel Tank	RR & Cleaning		205	225	255	395	395	455	500	480	480
		- Rear Suspension	R&R		565	620	655	675	735	845	930	1020	1135
		- Rear Brake Pipes	RR & Bleeding		260	285	295	340	395	455	500	480	505
	2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	1915	2095	2375	2545	2945	3965	4360	4525	
		Including the following jobs											
		- Rear Seats	R&R		155	170	200	285	455	565	620		
		- Floor Carpet	R&R		105	115	140	170	285	395	435	455	
		- Rear Suspension	R&R		565	620	655	675	735	845	930	1020	
		- Rear Brake Pipes	RR & Bleeding		260	285	295	340	395	455	500	480	
	3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCR03W								3170	3565
		Excluding the following job											
		- Cover Rr Bumper	R&R									600	620
	4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	775	845	965	1135	1585	2260	2485		
		Excluding the job											
		- Cover Rr Bumper	R&R		155	170	225	295	340	620	680		
	5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	260	285	310					865	910
	6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	280	310	340	370	425	505	555		
		Including the job											
		- Rear Combination Lamp (LH/RH)	R&R										115
	7	PANEL ASSY-TAIL GATE	Replace	RRTGT07R	365	395	425	455	480	620	680	865	1100
		Excluding the job											
		- Glass - Windshield (Rr)	R&R		1295	1415	1525					620	2260
	8	COVER RR BMPR	R & R	RRBPR08R	155	170	225	295	340	620	680	600	620
	9	GLASS-TI/Gate (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RRWSR09R	1295	1415	1525	1700	2260	2835	3120	620	2260
	10	SPOILER-RR	R & R	RRSPL10R	180	200	225	255	255			280	285
	11	LAMP ASSY-RR COMBI LH	R & R	RRLCL11R	40	45	45	45	50	60	65	65	75
12	LAMP ASSY-RR COMBI RH	R & R	RRLCR12R	40	45	45	45	50	60	65	65	75	
13	TORSION AXLE & ARM COMP	R & R	RRTAA13R	460	505	675							
	Including the job												
	- Brake Cleaning & Bleeding	R&R		170	185	225							
14	REAR SUSPENSION	R & R	RRSPR14R	565	620	655	675	735	845	930	1020	1135	
	Including the job												
	- Rear Differential	R & R									535	675	
15	REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	260	285	295	340	395	455	500	480	505	